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 6.2300.1500

2300

Multifunctional Putty

Characteristics

4CR 2300 is a high quality 2-component polyester universal filler for smoothing irregularities in the car refinishing sector, vehicles and mechanical engineering. Professional quality with excellent adhesion on iron, steel, galvanized metal, aluminium, glass fibre and carbon fibre reinforced compounds. Highly filling by fine grain composition, maximum stability on vertical surfaces, no cracking on the edges by fine sanding, will give a compact, smooth surface of top quality.

V.O.C. Value

EU limiting value for the product (cat. B/b): 250 g/l (2007)
 This product contains max. 4 g/l VOC [0.03 lbs/gal]

Tech Tip

Insufficient or an excess use of hardener can result in a stained overcoat.

Application

Drying
 Object Temp. 20°C: Sandable dry or wet after approx. 25 min.

The substrate must be clean, dry and free of grease. Sand the surface. Remove old thermoplastic coats (NC- or 1K-acrylic paints), synthetic resins as well as acid-containing products (eg. Washprimer).

Once 2300 has dried, it can be recoated using all customary paint systems. Seal the filled areas with 4CR 2K-Filler.

Technical Data

Colour	beige
Mixing ratio	100 : 2
Hardener	BPO 2900 / 2910
Pot life	3 - 4 Min.

Storage and Transportation

At least 12 months, if stored in tightly closed original containers.