



Art.-No.: 6.4185.1000
6.4185.4000

4185

2K Compactfiller 4:1 grey

Characteristics

4CR 4185 is a fast drying and easy sanding two component filler with high corrosion protection and good adhesion for the car repair. High filling power and no shrinking. Also Spot-repairs can be carried out without any inconvenience.

Application

Working conditions from +10°C and up to 75% relative air humidity.

Air / Flowjar - Spray gun
Spraying pressure: 1,7 - 2,0 bar
Spraying nozzle: 1,3 - 1,9 mm
Spraying operations: 1 - 3

Drying
Metal temperature 20°C: after approx. 1 - 3 h
Metal temperature 60°C: after approx. 30 - 40 min.
IR 20 min.

Grindable
Recommended with P 400 dry on one component top coats; with P 500 dry on two component top coats.

When used as a pre-paint, up to 25% Acrylic or PUR Top Coat can be mixed into the filler.

Technical Data

Theoretical consumption	5 - 6 m ² / liter
Colour	grey
Mixing ratio	4:1 by volume
Hardener	0407
Thinner	0 - 25 % 4CR 0505
Spraying viscosity 20°C	30 - 55 s 4 mm DIN
Pot life	0,5 - 2 h
Coat thickness / dry film	60 - 250 ?m
Curing time / Flash off time	10 Min.

Storage and Transportation

In tightly closed original containers at least 3 years shelf life.