

604 - 1K SYNTHETIC BRUSHABLE TOPCOAT

Definition

Product Code	FG604
Nature of the product	MODIFIED ALKYD FOR BRUSH APPLICATION
Family (NFT 36-003)	FAMILY 1 - CLASS 4
Use / Destination	1K GLOSS TOPCOAT, BRUSH APPLICATION FOR : <input type="checkbox"/> PUBLIC WORKS, AGRICULTURAL MACHINERIES, INDUSTRIAL VEHICLES, METALLIC FRAMES, INDUSTRY ...ETC <input type="checkbox"/>
Tints	ALL OPAQUE TINTS
Aspect	SPECULAR GLOSS 75 TO 85 % AT 60°ANGLE

Physical data

Viscosity of delivery (NFT 30-014)	60 TO 90 SEC AFNOR CUP N°4 AT 20°C
Density (NFT 30-020)	1.000 TO 1,350 FOLLOWING TINT
Solids by weight (NFT 30-084)	70 % (+/-5)
Solids by volume	50 % (+/-5)
Theoretical coverage	6 TO 9 M ² PER LITRE
V.O.C. level	> 420 GR/L

Delivery data

Packaging	1 KG - 5 KG - 25 KG
Flash point	> 23°C
Transportation code	CLASS 3, GROUP 3.3, UN : 1263, IMDG : 3372

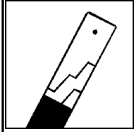
This data sheet is designed to inform our customers about the properties of the product. As we can't control the application it is up to the users to make tests to check if the product fits the application. These indicative information are given as objectively as possible and in no case they would involved our responsibility. This data sheet cancels and replaces any anterior edition. MSDS are given on demand.

Use



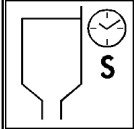
Substrate

CLEANING / SANDING : P 280 – 380 DRY
ON MONOPOL SYNTHETIC PRIMERS



Preparation

BRUSH :
THINNER W 19 : 0 TO 10 %
BRUSH APPLICATION FOR SMALL AND MEDIUM SURFACES.



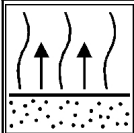
Viscosity of application

READY TO USE - THINNER W19 IF NEEDED



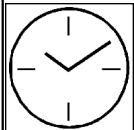
Thickness

DRY : 75 TO 100µ
WET : 150 TO 200µ



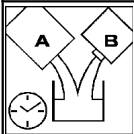
Flash off time

10 MIN AT 20°C



Drying time

DUST FREE : 20 TO 30 MIN AT 20°C
DRY TO TOUCH : 2 TO 3 HOURS AT 20°C
BAKING NOT RECOMMENDED



Keeping

STORAGE : 2 YEARS IN A SEALED CAN OF ORIGIN STORED BETWEEN 10 AND 30°C

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