

703 - 2K FINE STRUCTURE TOPCOAT

Definition

Product Code	FP703
Nature of the product	2K POLYURETHANE TOPCOAT
Family (NFT 36-005)	FAMILY 1 - CLASS 6 A
Use / Destination	INDUSTRY, CHASSIS, INDUSTRIAL VEHICLES ...ETC
Tints	ALL OPAQUE TINTS
Aspect	FINE RELIEF WITH DECORATIVE EFFECTS

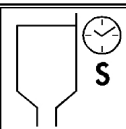
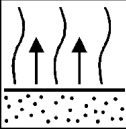
Physical data

Viscosity of delivery (NFT 30-014)	THIXOTROPIC
Density (NFT 30-020)	1,400 TO 1,800 FOLLOWING TINT
Solids by weight (NFT 30-084)	70 % (+/-5)
Solids by volume	50 % (+/-5)
Theoretical coverage	7 TO 10 M ² /L FOR 50 / 60μ DRY
V.O.C. level	> 420 GR/L

Delivery data

Packaging	5 KG - 25 KG
Flash point	> 23°C
Transportation code	CLASS 3, GROUP 3.3, UN : 1263, IMDG : 3372

This data sheet is designed to inform our customers about the properties of the product. As we can't control the application it is up to the users to make tests to check if the product fits the application. These indicative information are given as objectively as possible and in no case they would involved our responsibility. This data sheet cancels and replaces any anterior edition. MSDS are given on demand.

Use									
	Substrate CLEANING / SANDING : P 280 -380 DRY								
	Preparation SPRAY GUN : 4 + 1 IN VOLUME TOPCOAT 703 : 100 PARTS HARDENER L 900 : 25 PARTS THINNER L900/L905 : 0 TO 12,5 PARTS								
	Viscosity of application GEL								
	Application / Adjustment <table><tr><td></td><td>Nozzle (mm)</td><td>Pressure (bar)</td><td>Number of coats</td></tr><tr><td>Gravity spraygun</td><td>1.8 - 2.5</td><td>3 - 5</td><td>Selon aspect recherché</td></tr></table>		Nozzle (mm)	Pressure (bar)	Number of coats	Gravity spraygun	1.8 - 2.5	3 - 5	Selon aspect recherché
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	Thickness DRY : 50 TO 60µ WET : 100 TO 130µ								
	Flash off time 10 MIN AT 20°C								
	Drying time DUST FREE : 30 MIN AT 20°C DRY TO TOUCH : 1 HOUR 30 AT 20°C DRYING : 45 MIN AT 60°C								
Keeping POT LIFE : 8 HOURS AT 20°C STORAGE : 2 YEARS IN A SEALED CAN OF ORIGIN STORED BETWEEN 10 AND 30°C									

Notes :

Mixing stick : N°4

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