



DRIVING SURFACE PERFECTION™

# DOLPHIN GLAZE

TECHNICAL DATA SHEET

FINE FINISHING FILLER

## DESCRIPTION

A premium, technically advanced finishing glaze designed to eliminate pinholes and surface imperfections prior to painting. Its self-levelling formulation gives a smooth, ultra fine finish which requires minimal sanding.

- Pinhole resistant
- Excellent adhesion
- Easy to sand
- Self levelling

**Typical Use** Ideal for correcting minor imperfections such as pinholes, scratches and stonechips

### Technical Data



<b>Appearance</b>	Turquoise
<b>Mixing Ratio</b>	2%
<b>Specific Gravity</b>	1.20

## STORAGE & VOC INFORMATION

### Shelf Life



2 years from date of manufacture (which is printed on the label) in sealed original container.

**Recommended Storage Temperature** +5°C - +25°C

### VOC Information



The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product as received is 259 g/litre. The VOC content of this product in ready to use form is <100 g/litre.

Order Code	Format	Colour
BAGDOL/1	440ml filler bag	Turquoise

### IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.

## APPLICATION GUIDE

### Tools Required



- Onion Board™
- U-POL Applicator
- SYSTEM 20™ Degreaser
- MAXIMUM Abrasives
- GUIDE/AL Guide Coat
- MAXIMUM Premium Masks
- MAXIMUM Painters Overalls



### Surface Preparation



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	Bare Steel	Aluminium	Galvanised	Original Paint	Body Filler	GRP
	S2001,S2002	S2001,S2002	S2001,S2002	S2001,S2002		S2000
	P80	P180	P180	P180	P80-180	P180

- DOLPHIN GLAZE is multifunctional and has superb adhesion to all the substrates above
- For best results, good preparation is essential.
- Clean & degrease removing dirt, oil, grease and wax with a cleaning solution such as SYSTEM 20 degreasers.

## Application



	Mixing Ratio	Gel Time	Time to Sand
10°C	3%	6-7'	20'
20°C	2%	4-5'	15-20'
30°C	1%	4'	15'

IR.	
Time	5 mins
Distance	80cm
Max. Temp.	80°C

- Do not over or under catalyze than specified.
- Mix thoroughly on a mixing board (Onion Board).
- Apply with a pressing action reducing air entrapment.
- Not recommended for applications below 5°C.

## Sanding



Initial	P180
Final	P180-P240

U-POL recommends a Guide Coat (GUIDE/AL) during the sanding process to identify the high and low spots

## Over Painting



U-POL recommends a SYSTEM 20 Primer to achieve the perfect surface for the colour of your choice.

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